

Illustrations and Descriptions of Reactor Types at Participating Nuclear Power Plants

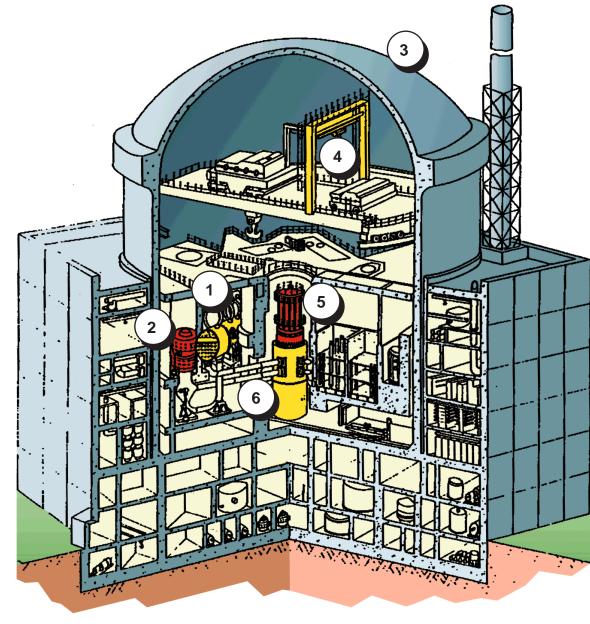
RBMK Plant Layout

The Reactor Bolshoi Moschnosti Kanalynyi (RBMK) reactor is a graphite-moderated, boiling-water-cooled channel reactor. The nuclear fuel is contained in about 1,700 individual tubes that are mounted vertically in a large graphite core. Cooling water passes through these pressure tubes and is boiled by the nuclear heat to produce steam. The steam is then routed to the turbine generator, which produces electricity. The RBMK does not meet international safety standards, and deficiencies are known to exist in the emergency core cooling system, the fire-protection system, and the control-and-protection systems. The RBMK also lacks an internationally accepted containment system. RBMK reactors are found at Russia's Kursk, Leningrad, and



- 1. Reactor core
- 2. Steamwater pipes
- 3. Drum separator
- 4. Main circulation pumps
- 5. Group distribution headers
- 6. Water pipelines
- 7. Upper biological shield
- 8. Refueling machine
- 9. Lower biological shield

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- 1. Horizontal steam generator
- 2. Reactor coolant pump
- 3. Containment building
- 4. Refueling crane
- 5. Control rod drive assemblies
- 6. Reactor vessel

The VVER reactor is a pressurized, light-water-cooled and -moderated reactor similar to Western pressurized water reactors (PWRs). There are three predominant models in operation—the VVER-1000 and two versions of the VVER-440. Illustrations and Descriptions of Reactor Types at Participating Nuclear Power Plants

The VVER-1000 is the largest and newest of the VVERs. This thirdgeneration design produces about 1,000 megawatts of electricity and meets most international safety standards. The VVER-1000 employs safety systems common in Western plants, including emergency core cooling systems and a containment structure. The VVER-1000 can be found at Russia's Balakovo, Kalinin, and Novovoronezh sites; Ukraine's Khmelnytskyy, Rivne, South Ukraine, and Zaporizhzhya sites; and Bulgaria's Kozloduy site.

VVER-440/230 Plant Layout

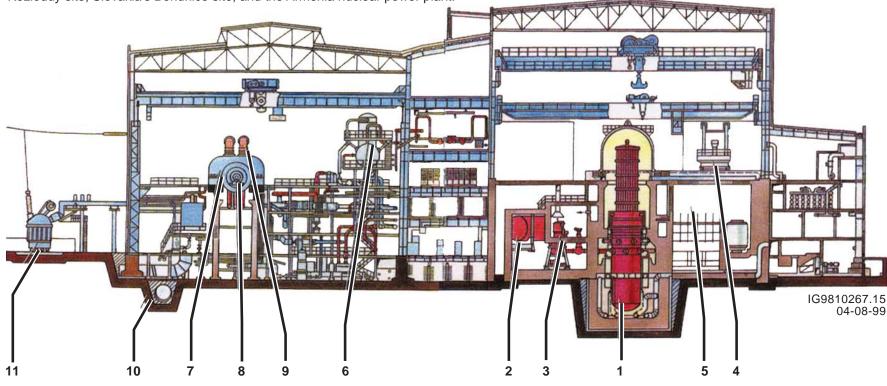
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The VVER-440/230 was the initial civilian model of the Soviet PWR. It is similar to Western PWRs in that it uses low-enriched uranium oxide fuel, placed in thin metal-clad rods, to generate heat. The fuel rods are cooled by pressurized light water. The steam to run the turbine generator is produced when pressurized, heated water from the reactor is pumped through steam generators where it transfers its heat to a separate secondary coolant.

The steam is routed to the turbine generator, which produces about 440 megawatts of electricity. The VVER-440/230, although similar to Western PWRs, lacks a number of safety features, including fire-protection systems, emergency core cooling systems, and a strong containment structure. The 440/230 reactor can be found at Russia's Kola and Novovoronezh sites, Bulgaria's Kozloduy site, Slovakia's Bohunice site, and the Armenia nuclear power plant.

1. Reactor

- 2. Steam generator
- 3. Main circulation pump
- 4. Refueling machine
- 5. Spent fuel cooling pond
- 6. Deaerator
- 7. Steam turbine
- 8. Generator
- 9. Steam pipelines
- 10. Cooling water pipelines
- 11. Transformer



A.3

VVER-440/213 Plant Layout

The VVER-440/213, the second-generation VVER design, operates in the same way as the first-generation 230 model (see page A.3), but its design incorporates a few key features that somewhat increase its level of safety. The enhancements include systems for emergency core cooling and auxiliary feedwater, plus a "bubbler condenser" tower that provides some degree of confinement under accident **Confinement with** conditions. Other enhancements include a stainless-steel-lined **Bubbler-Condenser** reactor pressure vessel, improved coolant pump, horizontal steam generators (for better heat transfer), and standardized Tower **Reactor Building** plant components. By international safety standards, however, the fire-protection and electronic control-and-protection systems are inadequate. Five plants in five host countries have VVER-440/213 reactors: the Rivne plant in Ukraine, Kola in Russia, Dukovany in the Czech Republic, Paks in Hungary, and Bohunice in Slovakia. 8 _ **Turbine Hall** ΨB 15 4 10 12 ΠΠ 9 18 13 6 1. Reactor pressure vessel 8. Confinement system 14. Turbine block 9. Sparging system 10. Check valves 15. Feedwater tank with degasifier 2. Steam generator 3. Refueling machine 16. Preheater 11. Intake air unit

12. Turbine

13. Condenser

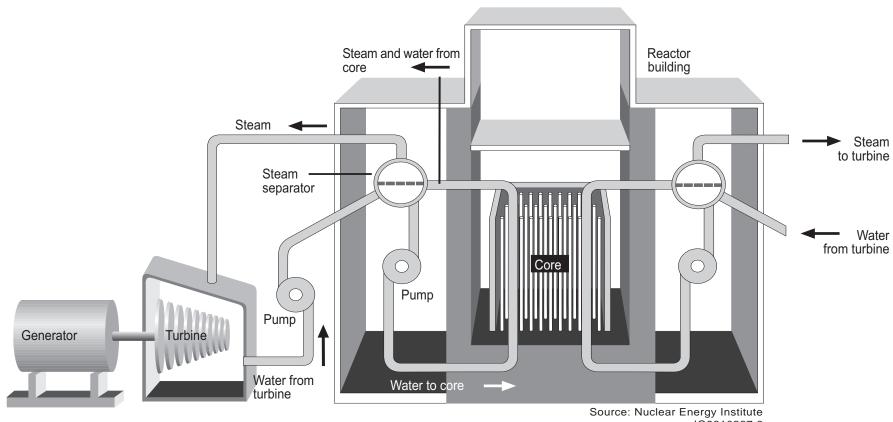
- 4. Spent fuel pit
- 5. Confinement system
- 6. Make-up feedwater system
- 7. Protective cover

- 17. Turbine hall crane
- 18. Electrical instrumentation and control compartments

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Confinement

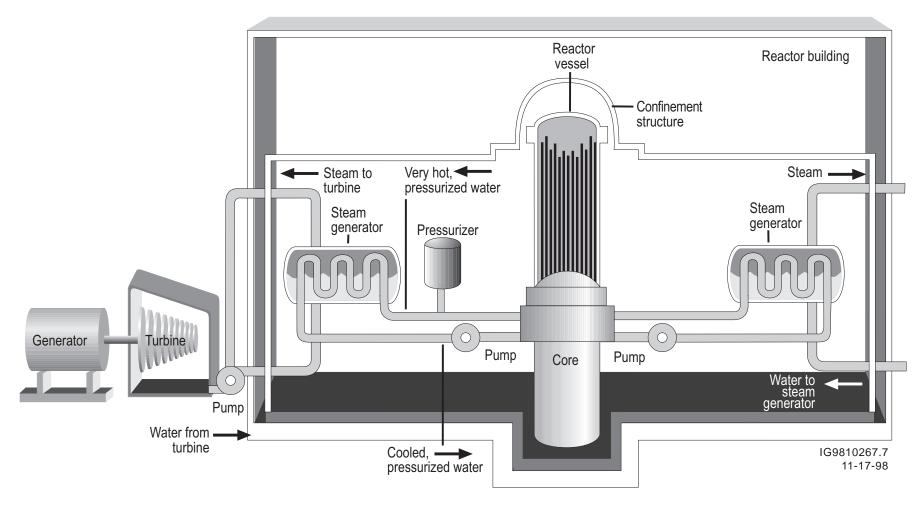
System Boundary



RBMK Reactor Design

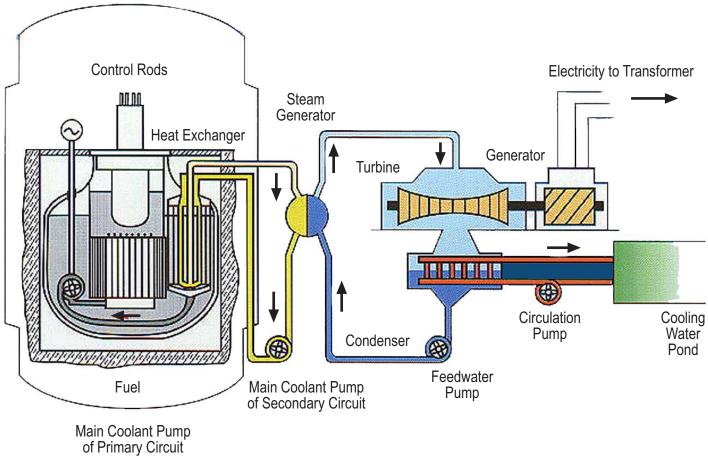
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VVER Reactor Design (VVER-440/230)



A.6

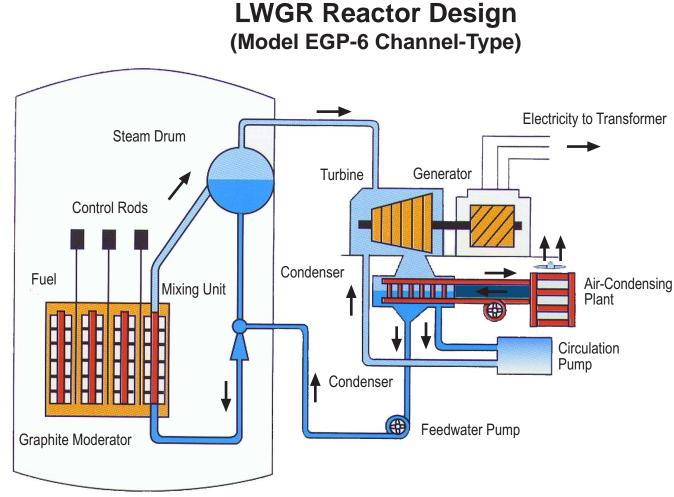
BN-600 Reactor Design



Source: Institute of Physics and Power Engineering, Obninsk, Russia

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Appendix A



Source: Institute of Physics and Power Engineering, Obninsk, Russia IG9810267.C 04-13-99